

CELL :- A 351	CELL NAME:- Drum Gear Shifter.	MACHINE / STAGE :- Washing m/c	OPERATION :- Washing & Drying.
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KAIZEN THEME :- Reduce operator JH time in A 351 Washing m/c.

IDEA :- Water pressure gauge to be mounted beside the operator panel.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Water pressure gauge is mounted beside the operator panel.

BENCHMARK TARGET	
KAIZEN START	16.08.15
KAIZEN FINISH	16.08.15

PROBLEM / PRESENT STATUS :- During JH time operator was difficult to check water nozzle pressure .

TEAM MEMBERS :- Mr. Manjunath H S.
Mr. Mallikarjuna Mr. Ambrish



BEFORE



AFTER

BENEFITS : JH time is reduced.

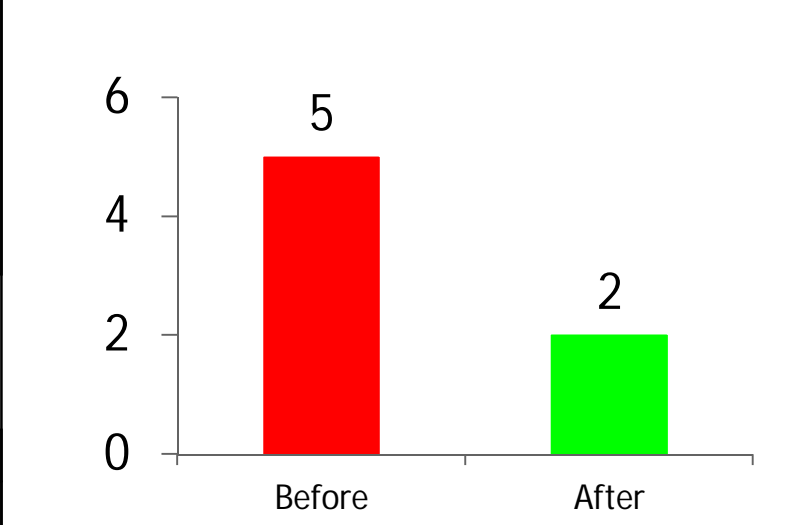
WHY - WHY ANALYSIS :-
Why1 : During JH time operator was difficult to check water nozzle pressure .
Why2 : Gauge locating in top of the machine.

RESULT : JH time is reduced.

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen
HOW TO DO : ----
FREQUENCY : One time action.

ROOT CAUSE :- Gauge locating in top of the machine.



COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE: 796 & 20.08.15.
REGISTERED BY :- Mr. Mallikarjuna
MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS